

Date: Friday, 17/11/2006 11:37:41 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 29527
Estimate Number : 12369
P.O. Number : N/A
This Issue : 17/11/2006 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : LANDING GEAR
Previous Run : 27387
Written By : W
Checked & Approved By : W
Comment : Est Rev:A New Issue 06-04-19 JLM

Drawing Name ARMOR SHIELD

Part Number : D412664203A
Drawing Number : DSI9326
Project Number : N/A
Drawing Revision : A
Material : W
Due Date : 21/11/2006

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC

DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPD412-664-203A CHG001
Add DSI 9326 to existing paper work.

KS 06/11/20

2.0 D412664203

Crosstube Aft High



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Fwd Crosstube
Batch: 29275

3.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
1-Remove tube from packaging

2-Apply Armor sheild as per DSI 9326

A/R Armor Sheild

Batch: 1102084

ML 06 11 20

①

4.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

PB 06-11-21 ①

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-664-203A

Location: APPP Rev: A

PB 06/11/21 ①

WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 26/11/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: ARMOR SHIELD

Job Number: 29527

Part Number: D412664203A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①
R 06/11/21

Job Completion



h 06.11.21

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries